

WCJ - 1.2 HRS

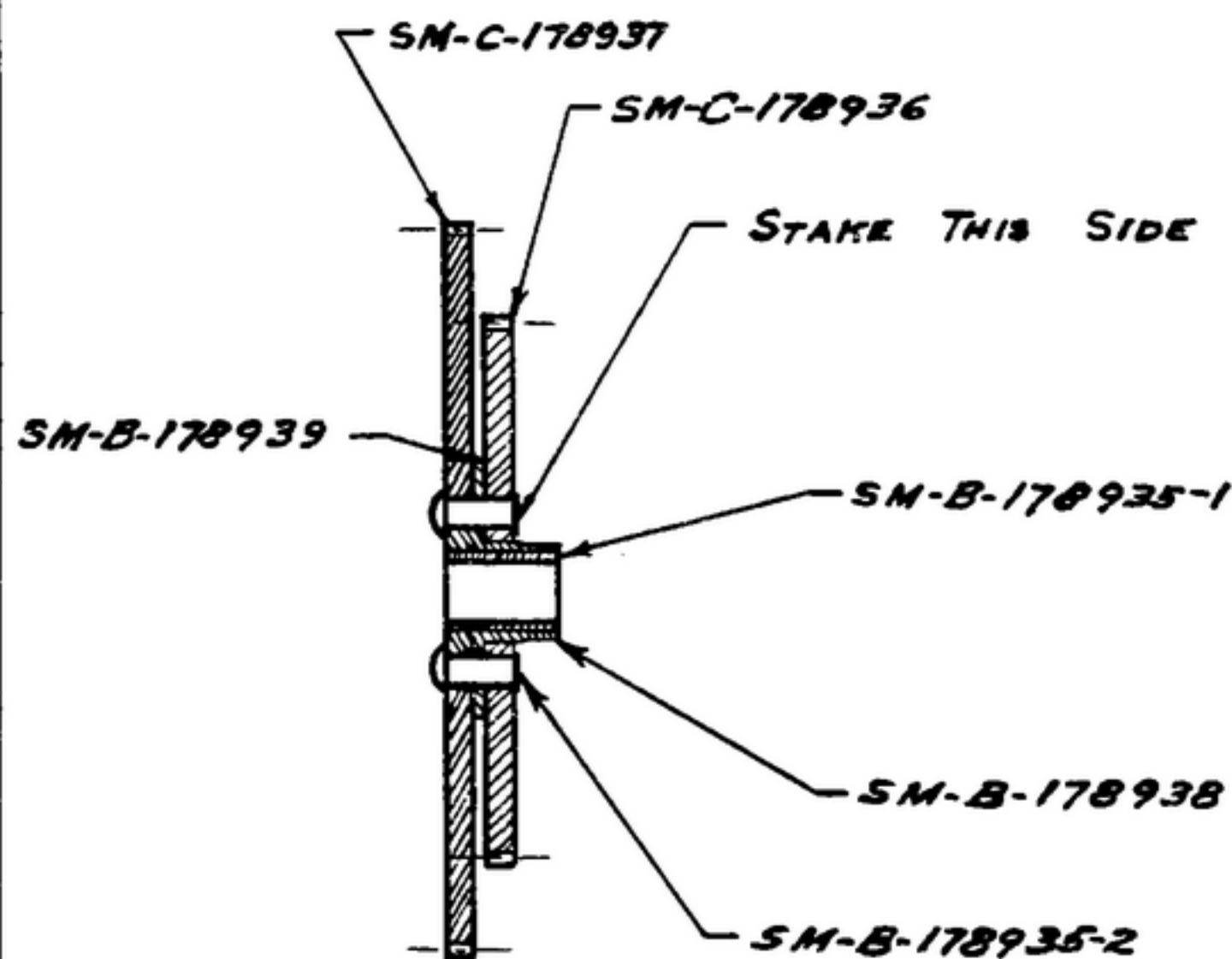
506-1908-002-1-59

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NOTE:

*FOR INFORMATION ONLY
CONTRACTOR MUST AT ALL
OPTIONAL...
THESE PROCEED...

*SWE APPROVAL		REVISIONS			
SYM	PR10042-5	SYM	DESCRIPTION	DATE	APPROVAL
		A ₂	A ₁ -MS20450C8B10 WAS SM-B-178935-2 A ₂ -ADDED APPL. SM-D-248975, SM-D-343600, SC-DL-248775.	9 OCT. 59	42428-PC-59-A1-51 REV'D.
B ₃	CA.84589	B ₃	B ₁ -NOTE 2 WAS SUPPLIED BY CHICAGO RIVET & MACH. CO. B ₂ -MS 20450C8B10 WAS SM 2045068B10. B ₃ -43P205107 WAS 43P 20517.	24 DEC 59	42428-PC-59 REV'D. PME



1-SUPPLIED BY BOUND BROOK OIL-LESS BEARING CO, BOUND BROOK, NEW JERSEY, OR EQUAL.

- (B₁) 2.-
3-PRESS GEARS ON HUB COUNTER SINK SIDE SNUG AGAINST SHOULDER, PRESS BEARING FLUSH AT ONE END, MACHINE OPPOSITE END TO AN OVERALL LENGTH OF .480 ±.002 BURNISH BEARING TO .250 ±.0005.

*SWE. PART NO.	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
			2 MS20450C8B10 RIVETS, 1/8 DIA X 5/16 LG. BRASS		
(B ₂)		43P205107	1 SM-B-178935-1 BEARINGS, C2505B0515		1
(A ₁)			1 SM-B-178939 RING		
(B ₃)			1 SM-B-178938 HUB		
			1 SM-C-178937 GEAR		
			1 SM-C-178936 GEAR		

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES		AUTHENTICATION DRAWN 21032-PH-50-93 TRACED PHOTO CHECKED [Signature] VERIFIED P.D.B.R. APPROVED P.D.B.R. REVIEWED PME DATE 4-AUG-53		GEAR ASSY	SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY
(A ₂) SM-D-248975					
SM-D-343600	SM-D-248775				
SM-D-178900	SC-DL-178467				
NEXT ASSY	USED ON				
APPLICATION					

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE